# THIN PLASTER+ (386+)

Revision 1, Feburary 2020

# PRODUCT DATA SHEET

# Plaster / Render Series

#### GENERAL DESCRIPTION

QuickMix® Thin Plaster+ (386+) is a high performance render that is specially designed to be used as the undercoat for all types of block walls and reinforced concrete walls. It is also suitable to be used as spatterdash coat on concrete surfaces and can be used for patching and surface improvement works on cement rendered surface. It is suitable to be used for interior and exterior application. IT SHOULD NOT BE USED ON PAINTED SURFACES.





#### **TYPICAL USES**

- Plastering mortar for block walls and reinforced concrete walls, with high adhesion and excellent shrinkage cracks control.
- Patching, spatterdash coat on concrete surfaces, and surface improvement works on cement rendered surface, with semi-smooth texture preference.
- Suitable to be used for internal and external application.
- For interior wall, the surface can be further smoothened with Skim Coat (Base Coat) QuickMix® Base Grey (380) and Skim Coat (Top Coat) QuickMix® QuickSkim (388).
- For exterior wall, the surface can be further smoothened with hydrophobic and flexible Skim Coat (Top Coat) –
   QuickMix® QuickCoat+ (389).

#### **ADVANTAGES**

- Pre-mixed with high performance polymers with excellent adhesion and durability.
- Pre-mixed to ensure good and consistent quality.
- Pre-packed for convenience in handling and transportation.
- Easy to mix and apply, alleviating heavy dependency on manual labour.
- Complement IBS trend of attaining better construction quality and productivity.
- Good weather resistance.

#### PRODUCT INFORMATION

Appearance	Grey
Binder	Ordinary Portland cement
Filler	Graded silica sands and Calcium Carbonate powder
Auxiliaries	Additives to enhance workability, water retention, high adhesion
Coverage	Approx. 2.0 – 2.4m² per bag (at 10mm thick)
Packaging	40 kg bag
Shelf Life	6 months from date of manufacture







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# **TECHNICAL INFORMATION**

MS 2506-1: 2012 - TYPE GP		
Water Powder Ratio	0.21 – 0.23	
Wet Density	1800 – 1900 kg/m³	
Dry Density	1600 – 1700 kg/m³	
Stiffening Rate (BS EN 1015-9 : Method A) - 1 N/mm <sup>2</sup> - 2 N/mm <sup>2</sup>	240 – 360 minutes Not more than 500 minutes	
Water Retentivity (BS 4551)	≥ 95%	
Air Content (BS EN 1015-7)	15 – 22%	
28 Days Tensile Adhesion (BS EN 1015-12) Compressive Strength (BS EN 1015-11)	≥ 0.75 N/mm² ≥ 6.0 N/mm²	
Applicable Thickness	15mm and above	
Recommended Thickness	Maximum 10mm/ layer	

Note: The values given are average figures achieved in laboratories conditions at 20°C.

#### **APPLICATION GUIDE**

# SURFACE PREPARATION

- All surfaces must be clean, free from dust, oil and any trace of foreign materials that may affect bonding.
- All substrate defects should be patched up before plastering.
- For dry or high absorbing substrates, moisten the surface with water prior to application. Avoid stagnant or frequent water flow on substrate prior to the plastering application to prevent poor adhesion of plaster on wet substrate.
- For concrete wall surface conditions that with little or no absorbency, the wall surface is recommended to be pretreated with unbroken key or spatterdash coat. Particular attention should be taken especially for thick undercoat application requirements.

# **MIXING**

- Mix one bag (40 kg) of QuickMix® Thin Plaster+ (386+) with approximately 8.5 liters of clean water.
- Mix thoroughly with an electrical mixer for 3-5 minutes until the desired homogeneous paste is achieved.
- Ensure the mix is free from lumps before use.
- Remix for 1 minute if the mixed paste is left unused for more than 30 minutes.







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#### **APPLICATION**

- QuickMix® Thin Plaster+ (386+) is applied onto the surface with a steel trowel.
- If application requires a few layers, the underneath layers must be dry before applying the subsequent layers.
- Hardened QuickMix® Thin Plaster+ (386+) surface can be further smoothened with Skim Coat (Base Coat) QuickMix® Base Grey (380) and Skim Coat (Top Coat) QuickMix® QuickSkim (388) at interior; or hydrophobic and flexible Skim Coat (Top Coat) QuickMix® QuickCoat+ (389) at exterior.

# **PACKAGING**

• QuickMix® Thin Plaster+ (386+) is packed in 40kg bags.

#### STORAGE & SHELF LIFE

• QuickMix® Thin Plaster+ (386+) in its original packing, when stored in a sheltered dry place that is free from excessive moisture, shall have a shelf life of 6 months from its date of manufacture. Customers is encouraged to use the product promptly to avoid possibility of storage related contamination.

#### **HEALTH & SAFETY**

**QuickMix® Thin Plaster+ (386+)** is non-hazardous. However, Lafarge Drymix recommends that appropriate safety equipment to be worn by workers when handling this product, including dust masks, rubber gloves, full eye protection and boots where necessary. In case of contact with eyes, wash with plenty of water. If irritation persists, seek immediate medical attention. For further information, refer to the Safety Data Sheet.

# **CERTIFICATIONS**



CERTIFIED TO ISO 9001: 2015 CERT. NO. : QMS 02960



SIRIM
CERTIFIED TO ISO 14001: 2015
CERT. NO. : EMS 00906

Disclaimer: The information contained herein together with the suggestions for use and application is, to the best of our knowledge based on laboratory tests and practical experience, accurate and reliable as of the time of publication. As we are unable to anticipate and control many conditions under which our products may be used, no responsibility can be accepted by us for any loss or damaged caused by the person acting or refraining from action as a results of this information. It is the user's responsibility to satisfy himself / herself as to the suitability of information provided here for their intended use. We reserve the right to alter the given data without prior notice.

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